Food Research 8 (4): 336 - 342 (August 2024)

Journal homepage: https://www.myfoodresearch.com



Antioxidant activities and mutagenic compounds in coconut and palm sugar from special region of Yogyakarta Indonesia

*Swasti, Y.R., Purwijantiningsih, E. and Pranata, F.S.

Food Technology Study Programme, Faculty of Biotechnology, Universitas Atma Jaya Yogyakarta, Babarsari Street number 44. Indonesia 55281

Article history:

Received: 10 May 2022 Received in revised form: 12 August 2022 Accepted: 21 May 2023 Available Online: 16 August 2024

Keywords:

Coconut sugar, Palm sugar, Antioxidant, Mutagenic

DOI:

https://doi.org/10.26656/fr.2017.8(4).251

Abstract

Coconut and palm saps containing antioxidant components, protein and various components of sugar undergo high heat treatment to produce hard and brown-colored sugar. Despite such treatment, the coconut and palm sugar still possess antioxidant activity through the formation of melanoidin. However, the treatment leads to the formation of mutagenic compounds such as 5–hydroxyethylfurfural (HMF), and furfuryl alcohol (FA). The antioxidant activity is measured using [2,2'-azinobis-(3-ethylbenzothiazoline-6-sulfonic acid)] (ABTS) assay and mutagenic compounds are measured using gradient HPLC methods with a UV detector. Coconut and palm sugar have higher antioxidant activity compared to total HMF. The mutagenic compounds found in sugar and coconut are HMF and furfural, but furfuryl alcohol is not present in the sugar. Trolox equivalent antioxidant capacity (TEAC) of coconut and palm sugar are 55.37 ppm and 110.74 ppm, respectively. Total HMF content in coconut and palm sugar is 3.25 ppm and 2.97 ppm, respectively. Total furfural content in coconut and palm sugar are 462.03 ppm and 371.87 ppm, respectively.

1. Introduction

Food with carbohydrate and protein contents undergo heat treatment with evaporation and it causes browning. The browning reaction is called the Maillard reaction (Tamanna and Mahmood, 2015). The brown color formed during food processing creates a specific flavor (Eskin and Shahidi, 2013). Scientists recently have identified that browning reactions in food produce antioxidant activity (Liu *et al.*, 2014) and also some mutagenic compounds such as furfuryl alcohol (FA) (Wherry *et al.*, 2019), 5-Hydroxymethyl-2-furfuraldehyde (HMF) (Lin *et al.*, 2021), and furfural (Srivastava *et al.*, 2018a).

Non-enzymatic reactions that can form HMF are Maillard reaction (Richards, 2015), caramelization (Lewkoski 2014; Chang *et al.*, 2021), α-dicarbonyl cleavage, and recombination glyceraldehyde and methylglyoxal (Cämmerer *et al.*, 1999). Furfural is formed through the Maillard reaction and caramelization (Srivastava *et al.*, 2018a). Furfuryl alcohol mostly is generated by the degradation of 1,2-enediols during the high-heat process (Brands and Van Boekel, 2001).

Brown sugar could be made of coconut or palm sap. Coconut sap contains 0.26% protein and 6.91% sugar

(Azlan *et al.*, 2020). Coconut sap contains 339±47.2 mM sucrose, 9.6±7.8 mM fructose, 5.5±1.2 mM glucose (Nakamura *et al.*, 2004). Alanine is the main amino acid in coconut sap (Yong *et al.*, 2009). Compared to coconut sap, palm sap contains total sugar 10.36-18.94%, total protein 0.034%, total sucrose 9.40-17.44%, glucose 0.5-1.85%, and 0.48-1.81% fructose (Naknean *et al.*, 2010). The main amino acid in palm sap is glutamine (Ho *et al.*, 2008). The boiling of the coconut and palm sap evaporates the water content, and it leads to the creation of the brown color, antioxidant compound, and mutagenic compounds of brown hard sugar.

2. Materials and methods

2.1 Coconut and palm sap

The coconut sap and sugar were obtained from Karang Village, Bantul District, Special Region of Yogyakarta, Indonesia. The palm sap and sugar were obtained from Kulon Progo District, Special Region of Yogyakarta, Indonesia. Coconut and palm sugar were produced by heating coconut and palm sap.

2.2 Coconut sap, palm sap and sugar preparation

Coconut sap, palm sap and sugar preparation were

performed using the method of Muriel *et al.* (2019). Approximately 1 L of the coconut and palm sap are taken after 10 hrs tapping from the tree flower. The sap is cooked for 1 hr until it reaches a certain viscosity and then poured into the mold made of coconut shell. Let the sugar palm cool and thicken.

2.3 Extraction methods for coconut and palm sugar

Coconut and palm sugar extraction was performed using the method of Azlan *et al.* (2020). Approximately 5 g sugar is mixed with 50 mL distilled water before the extraction with sonicator Elmasonic for 10 mins with a frequency of 32 kHz. Then, the sugar is filtered using filter paper Whatman 40. The supernatant is separated from the solid by centrifugation at 14000 rpm for 15 mins.

2.4 Determination of chemical compound of coconut and palm sap

Reducing sugars and total sucrose was determined using colorimetric method with spectrophotometer Thermo Scientific Genesys 10S UV-Vis (Başkan *et al.*, 2016). The soluble solid was determined using the fusion method (Savjani *et al.*, 2012) with Atago N-3E. The pH was determined using accurate electrochemical methods (Karastogianni *et al.*, 2015) with a Hanna pH meter (serial number 1205609).

2.5 Determination of mutagenic compound

Determination of mutagenic compound was performance performed using high liquid chromatography (HPLC) method (Swasti and Murkovic, 2012). In brief, a 20 µL sample from coconut and palm sugar extract is injected into HPLC Shimadzu LC-10AT VP with a gradient time of 0-5 mins in 25% methanol (HPLC grade was obtained from Merck Darmstadt column temperature 30°C. Germany), column Purospher® RP-18 5 µm LiChroART® 125-4 (Merck, Darmstadt, Germany). Furfuryl alcohol (Sigma Aldrich, USA) and HMF standard (Fluka Chemikals, Buchs, Switzerland) curve is set from 0.5 ppm until 5 ppm and detected at 228 nm. The Furfural standard (Sigma Aldrich, Buchs, Switzerland) curve is set from 100 ppm until 500 ppm and detected at 277 nm.

2.6 Determination of antioxidant activity

Determination of antioxidant activity using radical [2,2'-azinobis-(3-ethylbenzothiazoline-6-sulfonic acid)] (ABTS) scavenging assay was performed using the method of Hu *et al.* (2005). ABTS (Sigma Aldrich, USA) is oxidized (7 mM) with 2.45 mM potassium persulfate (Merck, Darmstadt, Germany) for 16 hrs. Approximately 10 mL ABTS radical solution diluted

with ethanol until 100 mL. The control solution was 1 mL ABTS radical cation solution and 10 μ L ethanol. Both the sample (10 μ L) and standard (10 μ L) were added with 1 mL ABTS radical solution, respectively. Then, it was incubated for 1 min and detected at 734 nm with a spectrophotometer. The Trolox standard curve was made from 40 ppm to 200 ppm. Trolox stock solution was made by diluting 200 mg trolox (Sigma Aldrich, China) with ethanol until 100 mL.

3. Results and discussion

3.1 Chemical compounds of the coconut and palm sap

3.1.1 Sucrose concentration of coconut and palm sap

The sucrose concentrations of coconut and palm sap are 12.60±0.48% and 12.36±2.05%, respectively (Table 1). It is much higher than the findings of the previous research of which concentration is 6.91% (Asghar *et al.*, 2020). The sucrose level is the highest concentration compared to fructose and glucose concentrations in coconut sap. Nevertheless, the sucrose concentration is much lower (15-17%) than those reported elsewhere (Mustaufik *et al.*, 2022). This condition could be due to the higher yeast activity in this research.

Table 1. Characteristic of coconut and palm sap.

				•			
Type of Sap	Suc	erose (%)	Reduc		°Brix		рН
Coconut	12.	.60±0.48	3.94±	0.51	15	7	.50±0.01
Palm	12.	$.36\pm2.05$	4.33±	0.67	16	5	$.74\pm0.01$
Values determina	are	presented	as	mea	n±SD	of	triplicate

3.1.2 Reducing sugars concentration of coconut and palm sap

The reducing sugars of coconut sap is 3.94±0.51% (Table 1). The reducing sugars of palm sap is 4.33±0.67%. These are higher than the previous study by Nurhadi *et al.* (2022) which found that the reducing sugars of coconut sap is 1.23%, but are similar to another research by Haryanti *et al.* (2020) which found that the reducing sugars of coconut sap is 3.78%. The difference in concentration is likely due to the difference in the type of preservative used during tapping time. The increase in tapping time may increase the concentration of reducing sugars due to the microbial activity (Mustaufik *et al.*, 2021).

3.1.3 Soluble solid concentration of coconut and palm sap

The soluble solid coconut sap is 15°Bx. The soluble solid in palm sap is 16°Bx (Table 1). These results are in agreement with other researchers who reported that the concentration is around 12-18°Bx for coconut sap and 12.85-13.70 for palm sap (Haryanti *et al.*, 2017;

Gunawan *et al.*, 2020; Mustaufik *et al.*, 2022). The high soluble solid is related to the high sucrose and reducing sugars concentration.

3.1.4 Degree acidity (pH) of coconut and palm sap

The pH of coconut sap is 7.50±0.01 and pH of palm sap 5.74±0.01 (Table 1). Previous research found that the pH of palm sap is 6.1 (Fariadatul Ain *et al.*, 2014). The pH values in this research are nearly the same. The acidity of palm sap is contributed by lactic acid which was about 0.24-0.86% (Phaichamnan *et al.*, 2010). The pH in coconut sap is contributed by citric acid, tartaric acid, malic acid, lactic acid, ferulic acid and pyroglutamic acid (Tomomatsu *et al.*, 1996) and also ascorbic acid 20.6 mg/L (Xia *et al.*, 2011).

3.2 Characteristic physic of coconut and palm sugar

The lightness of palm sugar (60.30±0.53%) is lower than the of coconut sugar (60.6±1.99%) (Table 2). It is likely attributed to the higher intensity of the browning reaction of the palm sugar (Tamanna and Mahmood, 2015). The higher intensity of the brown color of palm sugar is likely attributed to the higher melanoidin content (Apriyantono *et al.*, 2002). The higher melanoidin content in palm sugar is brought about by the higher reducing sugars and total soluble solids in palm (Table 1).

3.3 Mutagenic compounds in coconut and palm sugar

In this research, there is no furfuryl alcohol (FA) (Figure 1) found in coconut and palm sugar (Table 3) although the other research found 0.1 ppm of furfuryl alcohol in palm sugar (Ho *et al.*, 2007). However, this research found furfural (Figure 2) and HMF (Figure 3) in coconut and palm sugar. The non-enzymatic browning

reaction induces the generation of mutagenic compounds such as HMF with the concentration of 5-500 ppm induce toxicity (Godfrey et al., 1999), furfural with LD₅₀ 650-950 ppm in dogs (Hoydonckx et al., 2012), and furfuryl alcohol (Skog and Alexander, 2006). At the concentration of 100 ppm and inhaled for 16 weeks, furfuryl alcohol is able to induce cell degeneration (Savolainen and Pfäffli, 1983). Non-enzymatic reactions which are able to form HMF are Maillard reaction (Richards, 2015), caramelization (Lewkoski, 2014), αdicarbonyl cleavage and recombination glyceraldehyde and methylglyoxal (Cämmerer et al., 1999). HMF is carcinogenic (Monien et al., 2009), but at the level of 80-100 mg/kg bw/d it is safe for some animals (Abraham et al., 2011). The HMF concentrations in this research are within the safe levels - 3.25 ppm of coconut sugar and 2.97 ppm of palm sugar.

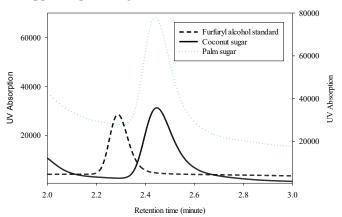


Figure 1. Chromatogram coconut and palm sugar compared to standard furfuryl alcohol.

Furfural is formed due to glucose in the sap (Rasmussen *et al.*, 2014). The formation of furfural is less competitive than HMF (Hu *et al.*, 2018). Furfural could be formed by heating ascorbic acid at 98°C (Nursten, 2005). Furfural is formed in the earlier

Table 2. Lightness of coconut and palm sugar.

Product	Sugar				
Floduct	Coconut	Palm			
Sugar appearance					
Lightness (L*)	60.6±1.99	60.3±0.53			

Values are presented as mean±SD of triplicate determinations.

Table 3. Antioxidant activity and mutagenic compounds of coconut and palm sap and sugar.

Tree -	Trolox Equivalent Antic	Mutagenic Compounds in Sugar (ppm)			
	Sap (ppm)	Sugar (ppm)	Furfuryl alcohol	HMF	Furfural
Coconut	332.51±0.04	55.37±0.01	0	3.25	462.03
Palm	117.15 ± 0.02	110.74 ± 0.01	0	2.97	371.87

Values are presented as mean±SD of triplicate determinations.

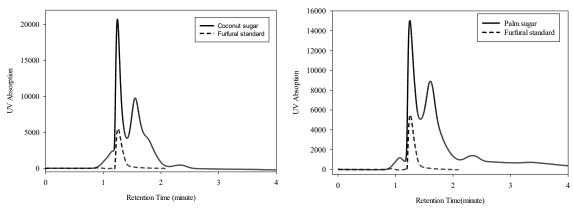


Figure 2. Chromatogram coconut and palm sugar compared to standard furfural standard.

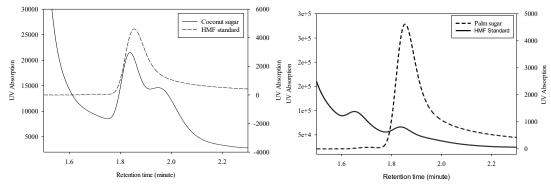


Figure 3. Chromatogram coconut and palm sugar compared to standard HMF standard.

Maillard (Srivastava *et al.*, 2018b) reaction starting at 100°C with glucose as the model system. The addition of leucine is able to increase furfural content, but the furan content remains low. Furfural is mainly formed by the 1,2-enolization pathway via the 3-deoxyosone (Kroh, 1994) because 1,2-enolisation reaction is more favorable than 2,3-enolization. The formation of furfural is faster than furan (Srivastava *et al.*, 2018b). The furfural content of coconut sugar (462.03 ppm) and palm sugar (371.87 ppm) are below the threshold for lethality.

HMF and furfural concentration are higher in coconut sugar than in palm sugar. It is because of the higher content of sucrose in coconut sap than in palm sap and accordingly, it increases the production of the mutagenic compounds. The sucrose produces a higher content furfural than glucose and fructose (Locas and Yaylayan, 2008). The high sucrose concentration in the high-heat process is also sufficient to produce furfural because the furfural production is attributed to the Maillard reaction and caramelization (Srivastava *et al.*, 2018a).

3.4 Antioxidant activity of sap and sugar from coconut and palm tree

Sap and sugar from coconut and palm tree have antioxidant activity (Table 3). The antioxidant activity of coconut (332.51 ppm) and palm sap (117.15 ppm) have higher antioxidant activity than the coconut sugar (55.37 ppm) and palm sugar (110.74 ppm). The high antioxidant of sap is attributed to the content of ascorbic acid in the

sap (Xia et al., 2011). The concentration of vitamin C in coconut sap is 116.19±0.87 mg/L and the coconut sap also contains high phenolic compounds of 0.34 g GAE/L (Devi et al., 2015), especially gallic acid and protocatechuic acid (Xia et al., 2011). The antioxidant activity of coconut sap is 21.85% (Asghar et al., 2020). During the heating, the concentration of ascorbic acid decreases.

After the heating process from 30 to 60 mins, coconut and palm sap still have antioxidant activity. It is due to the interaction of amino acid and sugar content which generates melanoidin as the end product of the Maillard reaction. The rise of the melanoidin content in coconut and palm sugar is concurrent with the decrease of sucrose, glucose, fructose and also amino acid during the sugar processing (Apriyantono et al., 2002; Ho et al., 2008). Melanoidin has antioxidant activity (Delgado-Andrade et al., 2010). Maillard reaction products also maintain the health of the liver (Oh et al., 2016). Although coconut sap has higher antioxidant activity than palm sap, palm sugar's antioxidant activity is higher than coconut sugar. The higher antioxidant activity in palm sugar is likely attributed to the higher melanoidin. Palm sugar has higher melanoidin than coconut sugar due the the higher concentration of reducing sugars and soluble solid in the palm sap. The higher intensity of the browning reaction during the heating enhances the antioxidant capacity (Açar et al., 2009; Zieliński et al., 2010). The high antioxidant activity of the palm sugar is contributed also by the high content of total phenol (Choong et al., 2016).

4. Conclusion

The antioxidant activity of coconut sugar (55.37 ppm) and palm sugar (110.74 ppm) was higher than the HMF concentration. HMF content in coconut sugar was 3.25 ppm and palm sugar was 2.97 ppm. The furfural content in coconut sugar was 462.03 ppm and in palm sugar, 371.87 ppm. Therefore, coconut and palm sugar are considered safe to consume.

Conflict of interest

The authors declare that there are no conflicts of interest.

Acknowledgements

This work was supported and financed by Universitas Atma Jaya Yogyakarta Indonesia under research contract 090/HB-PEN/LPPM/III/2018.

References

- Abraham, K., Gürtler, R., Berg, K., Heinemeyer, G., Lampen, A. and Appel, K.E. (2011). Toxicology and risk assessment of 5-Hydroxymethylfurfural in food. *Molecular Nutrition and Food Research*, 55(5), 667–678. https://doi.org/10.1002/mnfr.201000564
- Açar, Ö.C., Gökmen, V., Pellegrini, N. and Fogliano, V. (2009). Direct evaluation of the total antioxidant capacity of raw and roasted pulses, nuts and seeds. *European Food Research and Technology*, 229(6), 961–969. https://doi.org/10.1007/s00217-009-1131-z" https://doi.org/10.1007/s00217-009-1131-z
- Apriyantono, A., Aristyani, A., Nurhayati, Lidya, Y., Budiyanto, S. and Soekarto, S.T. (2002). Rate of browning reaction during preparation of coconut and palm sugar. *International Congress Series*, 1245(C), 275–278. https://doi.org/10.1016/S0531-5131(02) 00882-8
- Asghar, M.T., Yusof, Y.A., Mokhtar, M.N., Ya'acob, M.E., Mohd. Ghazali, H., Chang, L.S. and Manaf, Y.N. (2020). Coconut (*Cocos nucifera* L.) sap as a potential source of sugar: Antioxidant and nutritional properties. *Food Science and Nutrition*, 8(4), 1777–1787. https://doi.org/10.1002/fsn3.1191
- Azlan, A., Khoo, H. E., Sajak, A.A.B., Aizan Abdul Kadir, N.A., Yusof, B.N.M., Mahmood, Z. and Sultana, S. (2020). Antioxidant activity, nutritional and physicochemical characteristics, and toxicity of minimally refined brown sugar and other sugars. *Food Science and Nutrition*, 8(9), 5048–5062. https://doi.org/10.1002/fsn3.1803
- Başkan, K.S., Tütem, E., Akyüz, E., Özen, S. and Apak, R. (2016). Spectrophotometric total reducing sugars

- assay based on cupric reduction. *Talanta*, 147, 162–168. https://doi.org/10.1016/j.talanta.2015.09.049
- Brands, C.M.J. and Van Boekel, M.A.J.S. (2001). Reactions of monosaccharides during heating of sugar Casein systems: Building of a reaction network model. *Journal of Agricultural and Food Chemistry*, 49(10), 4667–4675. https://doi.org/10.1021/jf001430b
- Cämmerer, B., Wedzicha, B.L. and Kroh, L.W. (1999). Nonenzymatic browning reactions of retro-aldol degradation products of carbohydrates. *European Food Research and Technology*, 209(3–4), 261–265. https://doi.org/10.1007/s002170050490
- Chang, H., Zhou, C., He, J., Pan, D., Wang, Y., Zhang, X. and Cao, J. (2021). Identifying and characterizing the components related to the brown color of Chinese sugar-smoked chicken during processing. *Poultry Science*, 100(3), 100937. https://doi.org/10.1016/j.psj.2020.12.034
- Choong, C.C., Anzian, A., Che Wan Sapawi, C.W.N.S. and Meor Hussin, A.S. (2016). Characterization of Sugar from *Arenga pinnata* and *Saccharum officinarum* sugars. *International Food Research Journal*, 23(4), 1642–1652.
- Delgado-Andrade, C., Seiquer, I., Haro, A., Castellano, R. and Navarro, M.P. (2010). Development of the Maillard reaction in foods cooked by different techniques. Intake of Maillard-derived compounds. *Food Chemistry*, 122(1), 145–153. https://doi.org/10.1016/j.foodchem.2010.02.031
- Devi, N.S., HariPrasad, T., Ramesh, K. and Merugu, R. (2015). Antioxidant properties of coconut. *International Journal of PharmTech Research*, 8(1), 160–162.
- Eskin, N.A. and Shahidi, F. (2013). Biochemistry of Food. 3rd ed. Oxford, UK: Academic Press Elsevier.
- Fariadatul Ain, M.R., Yusof, A.Y., Chin, N.L. and Mohd Dom, Z. (2014). Storage Study of Arenga pinnata Juice. *Agriculture and Agricultural Science Procedia* 2, 218–223. https://doi.org/10.1016/j.aaspro.2014.11.031
- Godfrey, V.B., Chen, L.J., Griffin, R.J., Lebetkin, E.H. and Burka, L.T. (1999). Distribution and metabolism of (5-hydroxymethyl)furfural in male F344 rats and B6C3F1 mice after oral administration. *Journal of Toxicology and Environmental Health, Part A*, 57 (3), 199-210. https://doi.org/10.1080/009841099157764
- Gunawan, W., Maulani, R.R., Hati, E.P., Awaliyah, F., Afif, A.H. and Albab, R.G. (2020). Evaluation of Palm Sap (Neera) Quality (*Arenga pinnata Merr*) in Processing of House Hold Palm Sugar (Case Study

- on Aren Farmers in Gunung Halu Village, Gunung Halu District, West Bandung Regency). *IOP Conference Series: Earth Environmental Sciences*, 466, 012001. https://doi.org/10.1088/1755-1315/466/1/012001
- Haryanti, P., Supriyadi, Marseno, D.W. and Santoso, U. (2020). The changes of chemical composition and antioxidant activity of coconut sap during heating process. *Rasayan Journal of Chemistry*, 13(3), 2010–2019. https://doi.org/10.31788/RJC.2020.1335443
- Haryanti, P., Supriyadi, Wisesa, D.W. and Santoso, U. (2017). Chemical Properties of Coconut Sap Obtained at Different Tapping Time and Addition of Preservatives. *The International Journal of Science and Technology*, 5(3), 52-59.
- Ho, C.W., Aida W.M.W., Maskat, M.Y. and Osman, H. (2007). Changes in volatile compounds of palm sap (Arenga pinnata) during the heating process for production of palm sugar. *Food Chemistry*, 102(4), 1156–1162. https://doi.org/10.1016/j.foodchem.2006.07.004
- Ho, C.W., Wan Aida, W.M., Maskat, M.Y. and Osman, H. (2008). Effect Processing of Palm Sap on the Physico-Chemical Composition of Traditional Palm Sugar. *Pakistan Journal of Biological Science*, 11(7), 989–995. https://doi.org/10.3923/pjbs.2008.989.995
- Hoydonckx, H.E., Van Rhijn, W.M., Van Rhijn, W., De Vos, D.E. and Jacobs, P.A. (2012). Furfural and Derivatives. Ullmann's Encyclopedia of Industrial Chemistry. Wiley-VCH E-Book. http://doi:10.1002/14356007.a12 119.pub2
- Hu, B., Lu, Q., Jiang, X., Dong, X., Cui, M., Dong, C. and Yang, Y. (2018). Pyrolysis mechanism of glucose and mannose: The formation of 5-hydroxymethyl furfural and furfural. *Journal of Energy Chemistry*, 27(2), 486–501. https://doi.org/10.1016/j.jechem.2017.11.013
- Hu, C., Kwok, B.H.L. and Kitts, D.D. (2005). Saskatoon berries (*Amelanchier alnifolia Nutt.*) scavenge free radicals and inhibit intracellular oxidation. *Food Research International*, 38(8–9), 1079–1085. https://doi.org/10.1016/j.foodres.2005.02.024
- Karastogianni, S., Girousi, S. and Sotiropoulos, S. (2015). pH: Principles and Measurement. Encyclopedia of Food and Health. Reference Module in Food Science, p. 333-338. Elsevier E-Book. https://doi.org/10.1016/B978-0-12-384947-2.00538-9
- Kroh, L.W. (1994). Caramelisation in food and beverages. *Food Chemistry*, 51(4), 373–379. https://doi.org/10.1016/0308-8146(94)90188-0
- Lewkoski, J. (2014). Synthesis, chemistry and

- applications of 5 HMF and its derivatives. *Fertility and Sterility*, 101(4), 994–1000. https://doi.org/10.1016/j.fertnstert.2014.01.009
- Lin, H.T.V., Chan, D.S., Kao, L.Y. and Sung, W.C. (2021). Effect of hydroxymethylfurfural and lowmolecular-weight chitosan on formation acrylamide and hydroxymethylfurfural Maillard reaction in glucose and asparagine model Polymers, 1901. https:// systems. 13(12), doi.org/10.3390/polym13121901
- Liu, Q., Li, J., Kong, B., Li, P. and Xia, X. (2014). Physicochemical and antioxidant properties of Maillard reaction products formed by heating whey protein isolate and reducing sugars. *International Journal of Dairy Technology*, 67(2), 220–228. https://doi.org/10.1111/1471-0307.12110
- Locas, C.P. and Yaylayan, V.A. (2008). Isotope labeling studies on the formation of 5-(hydroxymethyl)-2-furaldehyde (HMF) from sucrose by pyrolysis-GC/MS. *Journal of Agricultural and Food Chemistry*, 56 (15), 6717–6723. https://doi.org/10.1021/jf8010245
- Monien, B.H., Frank, H., Seidel, A. and Glatt, H. (2009). Conversion of the common food constituent 5-hydroxymethylfurfural into a mutagenic and carcinogenic sulfuric acid ester in the mouse in vivo. *Chemical Research in Toxicology*, 22(6), 1123–1128. https://doi.org/10.1021/tx9000623
- Muriel, J.O., Jean-Louis, K.K., Rebecca, R.A. and Ysidor, K.N. (2019). Development of a Method to Produce Granulated Sugar from the Inflorescences Sap of Coconut (*Cocos nucifera* L.) in Ivory Coast: Case of Hybrid PB113+. *Journal of Experimental Agriculture International*, 39(2), 1–9. https://doi.org/10.9734/jeai/2019/v39i230331
- Mustaufik, Sutiarso, L., Rahayoe, S. and Widodo, K.H. (2021). The effect of time and duration of tapping and the addition of laru as natural preservative in coconut sap quality. *IOP Conference Series: Earth and Environmental Science*, 653(1), 012084. https://doi.org/10.1088/1755-1315/653/1/012084
- Mustaufik, Sutiarso, L., Rahayu, S. and Widodo, K.H. (2022). Technique engineering of tapping and shelter of coconut sap and its effect on the quality of crystal coconut sugar. *Food Research*, 6(2), 248–254. https://doi.org/10.26656/fr.2017.6(2).220
- Nakamura, S., Watanabe, A., Hattori, H., Chino, M., Chongpraditnun, P., Suzui, N., Hayashi, H., Suzui, N. and Hayashi, H. (2004). Analysis of phloem exudate collected from fruit-bearing stems of coconut palm: Palm trees as a source of molecules circulating in sieve tubes. Soil Science and Plant Nutrition, 50(5), 739–745. https://doi.org/10.1080/00380768.2004.10408530

- Naknean, P., Meenune M. and Roudaut G. (2010). Characterization of palm sap harvested in Songkhla province, southern Thailand. *International Food Research Journal*, 17, 977–986
- Nurhadi, B., Maidannyk, V.A., Djali, M., Dwiyanti, E.H., Editha, N.P. and Febrian, M. (2022). Physical and functional properties of agglomerated coconut sugar powder and honey powder using polyvinylpyrrolidone as a binder. *International Journal of Food Properties*, 25(1), 93–104. https://doi.org/10.1080/10942912.2021.2023177
- Nursten, H. (2005). The Maillard Reaction. Chemistry, Biochemistry and Implications. Cambridge, UK: The Royal Society of Chemistry.
- Oh, N.S., Young Lee, J., Lee, H.A., Joung, J.Y., Shin, Y.K., Kim, S.H., Kim, Y. and Lee, K.W. (2016). Chemical characteristics and enhanced hepatoprotective activities of Maillard reaction products derived from milk protein-sugar system. *Journal of Dairy Science*, 99(2), 947–958. https://doi.org/10.3168/jds.2015-10009
- Phaichamnan, M., Posri, W. and Meenune, M. (2010). Quality profile of palm sugar concentrate produced in Songkhla Province, Thailand. *International Food Research Journal*, 17(2), 425–432.
- Rasmussen, H., Sørensen, H.R. and Meyer, A.S. (2014). Formation of degradation compounds from lignocellulosic biomass in the biorefinery: Sugar reaction mechanisms. *Carbohydrate Research*, 385, 45–57. https://doi.org/10.1016/j.carres.2013.08.029
- Richards, E.L. (2015). Non-enzymic browning: the reaction between d-glucose and glycine in the 'dry' state. *Biochemical Journal*, 64(4), 639–644. https://doi.org/10.1042/bj0640639
- Savjani, K.T., Gajjar, A.K. and Savjani, J.K. (2012). Drug Solubility: Importance and Enhancement Techniques. *ISRN Pharmaceutics*, 2012, 195727. https://doi.org/10.5402/2012/195727
- Savolainen, H. and Pfäffli, P. (1983). Neurotoxicity of furfuryl alcohol vapor in prolonged inhalation exposure. *Environmental Research*, 31(2), 420-427. https://doi.org/10.1016/0013-9351(83)90020-8
- Skog, K. and Alexander, J. (Eds.) (2006). Acrylamide and other hazardous compounds in heat-treated foods. UK: Woodhead Publishing Limited.
- Srivastava, R., Bousquières, J., Cepeda-Vázquez, M., Roux, S., Bonazzi, C. and Rega, B. (2018a). Kinetic study of furan and furfural generation during baking of cake models. *Food Chemistry*, 267, 329–336. https://doi.org/10.1016/j.foodchem.2017.06.126
- Swasti, Y.R. and Murkovic, M. (2012). Characterization of the polymerization of furfuryl alcohol during

- roasting of coffee. Food and Function, 3(9), 965-969. https://doi.org/10.1039/c2fo30020f
- Tamanna, N. and Mahmood, N. (2015). Food processing and maillard reaction products: Effect on human health and nutrition. *International Journal of Food Science*, 2015, 526762. https://doi.org/10.1155/2015/526762
- Tomomatsu, A., Itoh, T., Wijaya, C.H., Zein Nasution, Kumendong, J. and Aklra, M. (1996). Chemical and Constituents Brown Sugar of Sugar-Containing from Palm in Indonesia Sap. *Japanese Journal of Tropical Agriculture*, 40(4), 175–181. https://doi.org/10.11248/jsta1957.40.175
- Wherry, B. M., Jo, Y. and Drake, M.A. (2019). Concentration of furfuryl alcohol in fluid milk, dried dairy ingredients, and cultured dairy products. *Journal of Dairy Science*, 102(5), 3868–3878. https://doi.org/10.3168/jds.2018-15714
- Xia, Q., Li, R., Zhao, S., Chen, W., Chen, H., Xin, B., Huang, Y. and Tan, M. (2011). Chemical composition changes of post-harvest coconut inflorescence sap during natural fermentation. *African Journal of Biotechnology*, 10(66), 14999–15005. https://doi.org/10.5897/AJB10.2602
- Yong, J.W.H., Ge, L., Ng, Y.F. and Tan, S.N. (2009). The chemical composition and biological properties of coconut (*Cocos Nucifera L.*) water. *Molecules*, 14 (12), 5144–5164. https://doi.org/10.3390/molecules14125144
- Zieliński, H., Amigo-Benavent, M., Del Castillo, M.D., Horszwald, A. and Zielińska, D. (2010). Formulation and baking process affect Maillard reaction development and antioxidant capacity of ginger cakes. *Journal of Food and Nutrition Research*, 49 (3), 140–148.